

Valve assembly / change

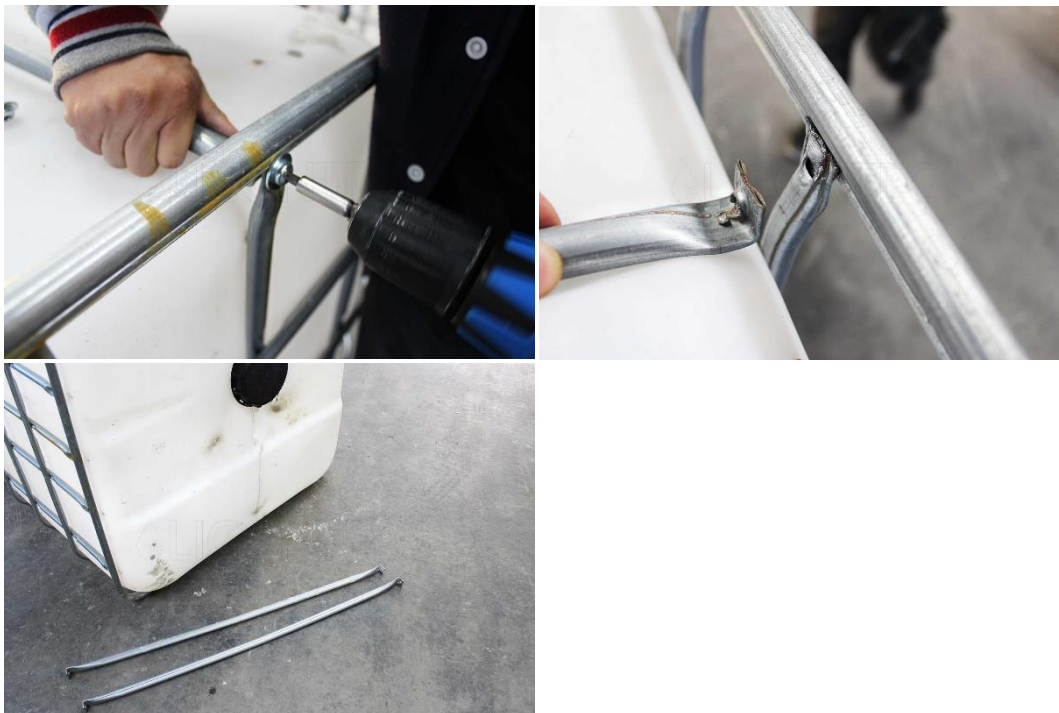
Unscrewing an IBC outlet valve / replacement valve is basically a difficult undertaking, as the IBC valve is usually permanently installed by the manufacturer and has been assembled by machine. In most cases, it is hardly possible to unscrew the pre-assembled IBC replacement valve with your own muscle power and without tools. You can remedy this with a commercial water pump pliers.

When mounting the new IBC replacement valve, you must make sure that the size and type of the thread matches the old valve. You can read how to measure your IBC valve correctly at <https://licontec.com/en/Things-to-know/Everything-around-IBC/IBC-replacement-valve/>.

We will show you how best to proceed with the assembly:

Step 1

Open the struts on the top side.



Step 2

Pull the IBC inner container out of the grid box.



Step 3

Unscrew the old IBC valve. We recommend using pliers to help you.



Step 4

Mount the new IBC replacement valve.

1. Tighten by hand until the thread grips.
2. Tighten with pliers.

BEWARE! Please do not overtighten, otherwise the valve may be damaged! As a rule, "hand tightening" is sufficient.



Step 5

In the last step, reinsert the IBC inner container into the grid box. The valve should be in a closed position here. Then reattach the struts on the top.

